

# installation instructions

## threaded connections

Ensure that threads are prepared correctly to provide a good and long lasting service.

Thread compound should be applied to male ends only and not directly into the valve.

Valves should not be over tightened with a wrench.

Ensure the male thread is the correct type and length. If the thread is too short a leak may occur. If the thread is too long then damage may be made to the valve.

Ensure that good quality tools are used to provide an accurate joint and therefore avoiding the risk of leaking.

Thread tape may be used and applied to the external of the male thread after the threads have been cleaned.

### Joining the valve and pipe

Fix the threaded pipe into a vice and then turn the valve on to the pipe.

A close fitting spanner should be applied to the valve hexagon/octagon flats being fixed. By tightening the valve onto the pipe in this way, the valve avoids being distorted with the consequential damage to internal parts.



## further details

### Pegler Yorkshire Group Limited

St. Catherine's avenue / Doncaster

South Yorkshire / DN4 8DF / England

**tel:** +44 (0) 800 1560 050

**email:** [tech.help@pegler-yorkshire.co.uk](mailto:tech.help@pegler-yorkshire.co.uk)

[www.pegler-yorkshire.co.uk](http://www.pegler-yorkshire.co.uk)